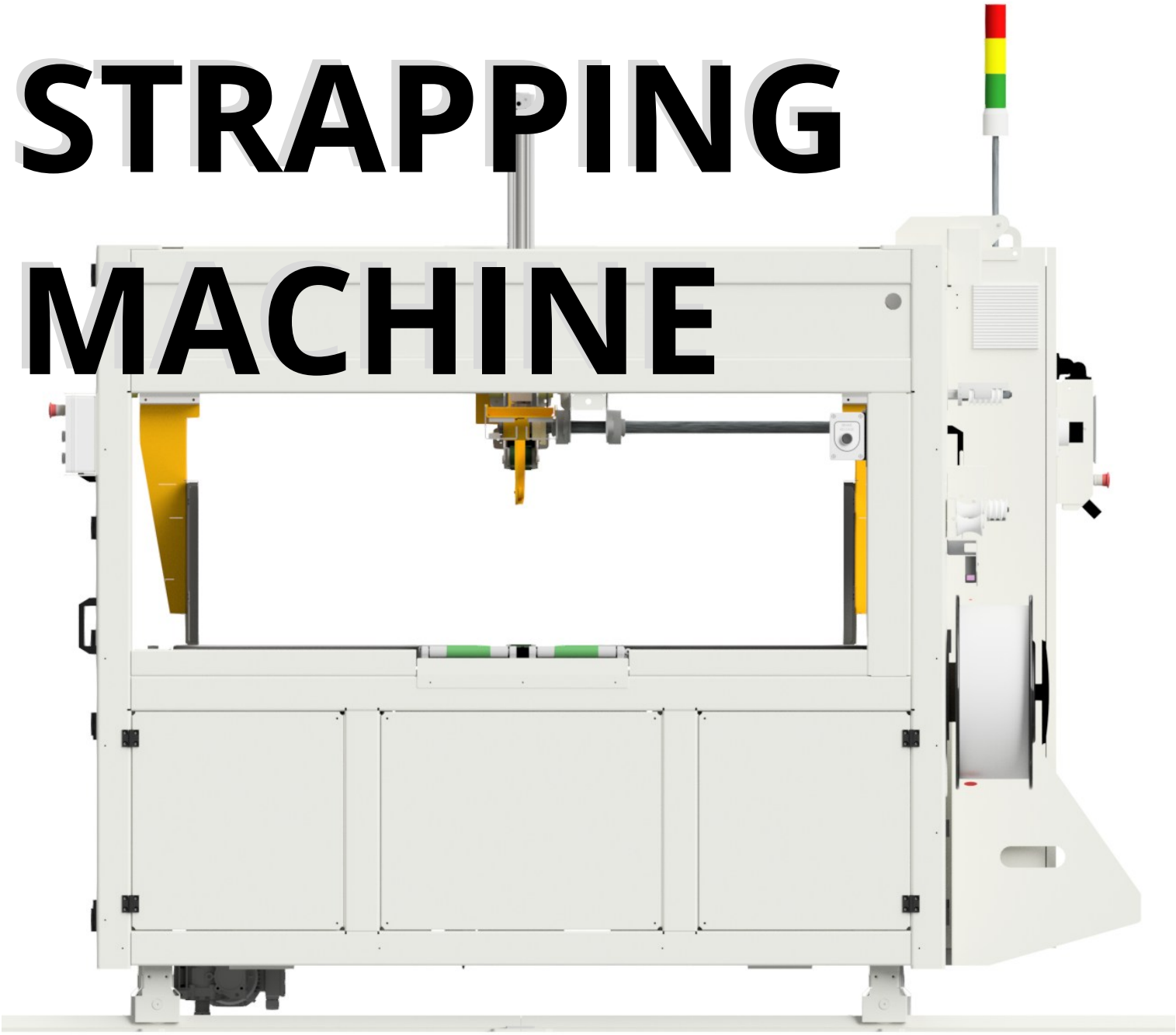
IN-LINE CORRUGATED BUNDLE STRAPPING MACHINE

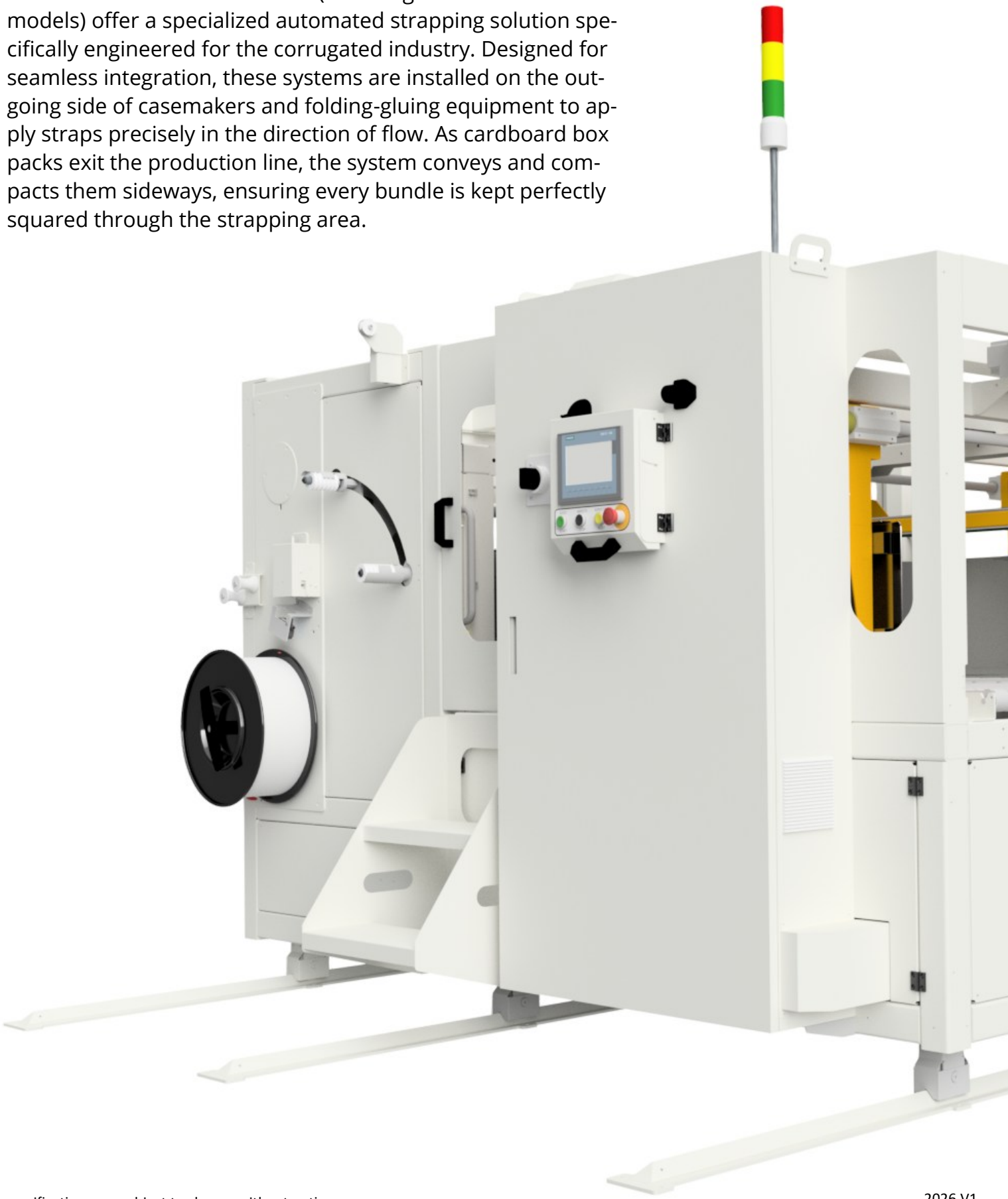


All specifications are subject to change without notice.

PACK WAY INC

INTRODUCTION

The **SHCM** and **DHCM** series (including the 1300 and 1600 models) offer a specialized automated strapping solution specifically engineered for the corrugated industry. Designed for seamless integration, these systems are installed on the outgoing side of casemakers and folding-gluing equipment to apply straps precisely in the direction of flow. As cardboard box packs exit the production line, the system conveys and compacts them sideways, ensuring every bundle is kept perfectly squared through the strapping area.









These machines are built to maximize facility throughput, automatically squaring and strapping up to **25 bundles per minute** in the flute direction. With a focus on long-term reliability, the SHCM and DHCM series feature a **simplified construction with durable parts**, resulting in a high-speed, low-maintenance operation. By combining precision alignment with robust engineering, these systems provide manufacturers with **unequalled levels of productivity** and enhanced production efficiency.

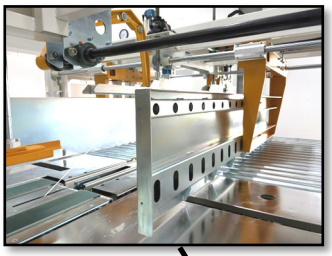


STANDARD

Pneumatic press
stabilizes the package when strapping



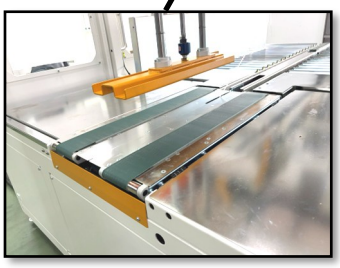
Servo driven side squaring device fast adjustable compression and strapping positioning



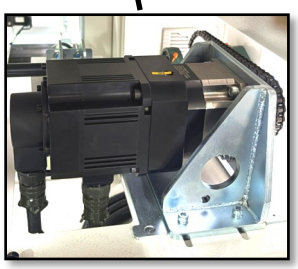
Machine HMI
SIEMENS KTP700







Outfeed conveyor
with three different type of functions



Servo Driven
strapping head unit



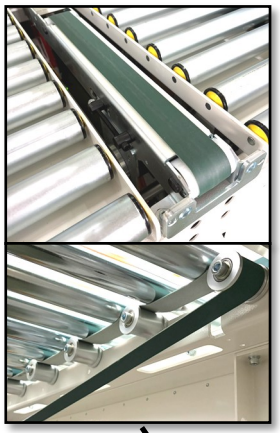
IP54-grade protection dust and splash-proof construction

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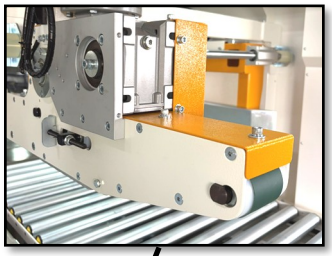
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FEATURES

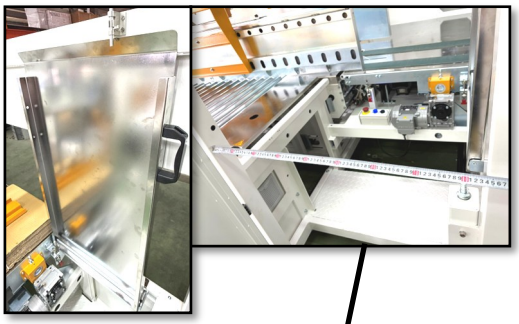
Driven roller and belt conveyor system at machine entrance



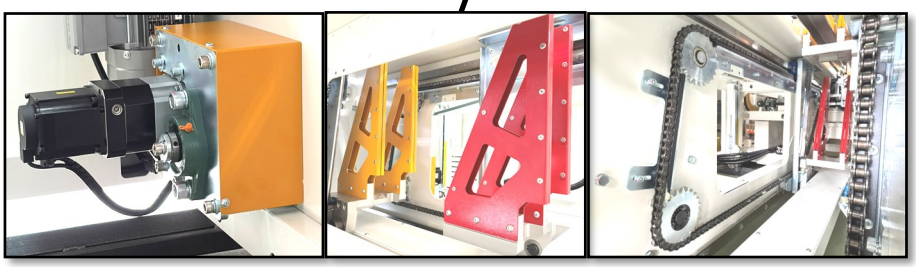
Upper motorized compression belt adjustable height from HMI



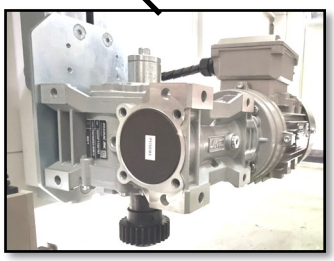
Easy access and spacious for strapping head unit maintenance







Independent **servo-driven** dual pushers with dual **Tsubaki® 5/8" chains**—engineered for maximum operating speed and long-term wear resistance.



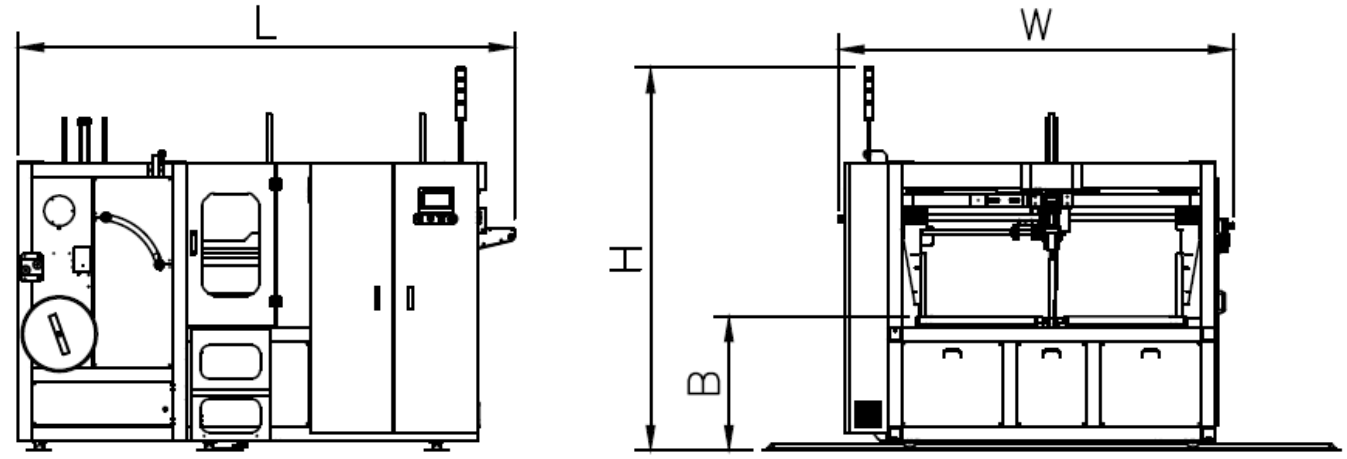
Motorized side movement for alignment to the casemaker

All specifications are subject to change without notice.

MACHINE DIMENSIONS

PW-SHCM series

Units : mm



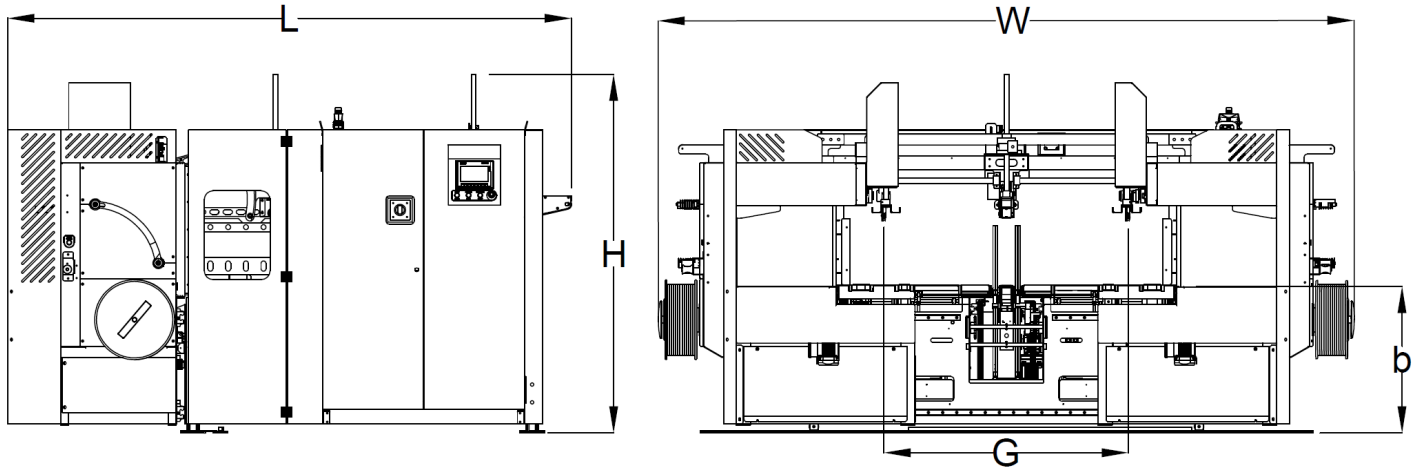
Model Type	L	W	H	B
1300SHCM	2958	2355	2280	800~1100
1600SHCM	3158	2655	2280	800~1100

Bundle Stack sizes:

***Bottom Rail length : 3450mm**

Model Type		Length (l)		Width (w)		Height (h)	
PW-SHCM \ Method		min.	max.	min.	max.	min.	max.
1300	Single Strap	200	1300	200	1300	50	330
1600	Single Strap	200	1600	200	1600	50	330

PW-DHCM series



Model Type	L	W min / max	H	b
PW-1300DHCM	3175	2900 / 3320	2280	850~1100
PW-1600DHCM	3175	2900 / 3920	2280	850~1100

Bundle Stack sizes:

***Bottom Rail length : 3450mm**

Model Type		Length (L)		Width (W)		Height (h)		Strap Gap (G)	
PW-DHCM \ Method		min.	max.	min.	max.	min.	max.	min.	max.
1300	Single Strap	200	1300	200	1300	50	330	n/a	n/a
	Double Strap	200	1300	450	1300	50	330	380	1200
1600	Single Strap	200	1600	200	1300	50	330	n/a	n/a
	Double Strap	200	1600	450	1600	50	330	380	1200

All specifications are subject to change without notice.

SPECIFICATION

Units : mm

Power Supply	Customize
Power Consumption	7.0kw
Air Supply	6Kgf/cm² 100L/min
Sealing Type	Heat Sealing
PP Strap	**Width: 5** mm **; Thickness:** 0.35 mm – 0.5 mm.
Strap Coil Size	Core diameter：Standard Ø200 , Ø150 (Upon Request)
Capacity	**Up to 25** bundles / min
Strap Tension	1 ~ 25 kg
Conveyor Speed	Variable up to **60 m/min**, control via HMI
Operating Temperature (Electrical)	+15℃ to +35℃

OPTIONAL

- Extension conveyor for Infeed / outfeed
- A/C for control cabinet
- EWON remote monitoring controller

WHY

◆ **Higher Speed Throughput**
Rapidly squares and straps up to 25 bundles per minute.

◆ **Precision Squaring**
Top & Side compaction ensures every bundle is perfectly aligned before strapping.

◆ **Rugged Durability**
Simplified construction featuring more durable parts for industrial use.

◆ **Maximum Uptime**
Engineered for high-speed, low-maintenance operation.

◆ **Versatile Sizing**
Multiple models available to process a wide variety of pack widths.

◆ **Peak Productivity**
Provides manufacturers with unequalled levels of efficiency and reliability.

All specifications are subject to change without notice.

CONTACT US



All specifications are subject to change without notice.

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